



▶▶▶ **PRINTING INSTRUCTIONS**

**Instructions for Printing onto Dark Colored Textiles with FOREVER Solvent-Dark 111 and Solvent-Dark Metallic**

▶▶▶ **PRINT SETTINGS**

**IMPORTANT!**

Only for use in Solvent-Printers and Offset-Printers with Solvent and Eco-Solvent Inks!

**Maximum Printer Heating:** 35 °C (95 °F)

(Suggested Profile for ROLAND VersaCAMM Series = SP-M: Matte PET, High Quality (720 x 1440))

▶▶▶ **TRANSFER SETTINGS**

	<b>AUTOMATIC HEAT PRESS</b>	<b>MANUAL HEAT PRESS</b>	
<b>PRESSURE</b>	5 bar (70 PSI)	Maximum	
<b>TEMPERATURE</b>	200° C (390° F)	200° C (390° F)	
<b>TIME</b>	30-40 seconds	30-40 seconds	

▶▶▶ **TRANSFER APPLICATION**

- ▶ Print the image.
- ▶ Cut the outlines.
- ▶ Place the **application tape** on the printed areas, rub under pressure and mirror on it.
- ▶ Weed the unprinted areas off the application tape.
- ▶ Remove the backing paper the **FOREVER Solvent-Dark**.
- ▶ Place the **application tape** with the printed areas on the garment.
- ▶ Press for five seconds under five sheets of regular copy-paper, wait until the application tape cools down and remove it.
- ▶ Cover the image with **Antistick** for a glossy-finish or with **FOREVER Variotrans** for a matt-finish and press again for 30-40 seconds.
- ▶ **Peel Antistick hot! Peel Variotrans cold!**

**Hint:** In order to avoid the cotton fibers from covering the image use the low tack Application Tape 760U.

**Hint:** While working with a design that doesn't require an application tape, preheat the garment for 2-3 seconds in order to avoid the curling of the transfer.

▶▶▶ **WASHING**

- ▶ **Up to 40° C** (cold wash cycle).

▶▶▶ **IRONING**

- ▶ **When ironing cover the print with baking paper.**

▶ **ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)  
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!