Foil is applied colored side up and aluminum looking (dull) side down. Rub foil with eraser immediately after application to help remove any wrinkles. Allow transfer to cool completely (20 to 30 seconds) after application before removal of foil sheet. Pull foil sheet off slowly.

It can be helpful to tint the 3801LF Foil Adhesive, to the color of the foil being applied, with a small amount of conventional plastisol. This process will help to keep small pinholes in the applied foil film from being noticeable. As example: Use a few grams of yellow or gold plastisol in the 3801LF Adhesive when using gold foil. Use a few grams of black or gray plastisol in the 3801LF Adhesive when using silver foil.

**APPLICATION TEMPERATURE**
300°F to 325°F (149°C to 163°C). Try lower temperature first for best results.

**APPLICATION PRESSURE**
10-15 Seconds

**APPLICATION TIME**
10-15 Seconds

**T-Shirts = Medium (40lbs.)**

**Sweatshirts = Medium to Heavy (40lbs. to 60lbs)**

The brightest foil effect will result when the foil is first removed. To achieve a textured matte finish foil, re-seal the garment or hat in the transfer press for 3-4 seconds after the foil carrier film has been removed.

**IMPORTANT INFORMATION**

For best durability of the foil after it is applied, it is recommended that the garment be hand washed or machine washed (delicate cycle) inside out and line or air dried. Do not use bleach. Do not iron printed area.

Recommendations and statements made are based on International Coatings’ research and experience. Since International Coatings does not have any control over the conditions of use or storage of the product sold, International Coatings cannot guarantee the results obtained through use of its products. All products are sold and samples given without any representation of warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where rights of third parties are involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose and application. REV090104