

FEATURES

- Phthalate Free (PF*) Plastisol based product that produces a "wet" look when printed on top of other flashed plastisol inks.
- Very glossy product, which is not sticky or tacky after curing.
- 3807LF** Gel Gloss Clear can be used as a clear carrier/adhesive for PVC or glass caviar beads.
- Can be used as a low tack glitter base for a "dry-look" or hand dipped effect.

*PF (Phthalate Free) **LF (Lead Free) Contains less than 0.025% lead.

Application & Storage Information

<p>HOW TO USE</p>	<p>3807LF Gel Gloss Clear should be printed right from the container without modification. Use as a final overprint (print-flash-print method) to produce a clear, glossy wet look. Do not print product wet-on-wet.</p> <p>3807LF Gel Gloss Clear is not a low bleed product. Pre-print and test all fabrics for possible dye migration.</p> <p>Make sure the 3807LF Gel Gloss Clear is completely cured for best appearance. For best durability, it is recommended that the printed garment be hand washed or machine washed (delicate cycle) inside out and dried with low heat. Do not use bleach or dry clean. Do not iron printed area.</p>
<p>SCREEN MESH AND EMULSION</p>	<p>24-110 t/in or 10-43 t/cm Monofilament Mesh. Any direct, indirect or capillary lacquer resistant emulsion. Use 35 to 70 micron. For HD or raised look use 200 to 600 micron capillary film.</p>
<p>SQUEEGEE</p>	<p>65-75 Durometer: Sharp or Beveled Edge 60-90-60 Triple Durometer: Sharp Edge</p>
<p>CURE TEMPERATURE</p>	<p>325°F to 350°F (163°C to 171°C) Fusion temperature for entire ink film.</p> <p>Since plastisols do not air dry, they must be fused with an appropriate heat source in order to achieve durability. The optimum time/temperature cycle will vary with the amount of ink deposited, fabric and the type of heat source used. Plastisols actually achieve the proper fusion point as soon as the innermost section of the ink film reaches the prescribed temperature. Test dryer temperatures before a production run. Wash test printed product before production run.</p>
<p>CLEAN-UP</p>	<p>Environmentally friendly plastisol screen wash or mineral spirits.</p>
<p>STORAGE OF INK CONTAINERS</p>	<p>Keep inks indoor and store in a cool area. Recommend storage at 65°F to 90°F (18°C to 32°C). Avoid storage in direct sunlight or in extreme temperature conditions.</p>

3807 PF GEL GLOSS

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