

FEATURES

- 720LF* Softhand Clear is a super clear, curable extender base plastisol.
- This product is formulated to soften, extend and increase the flow characteristics of most plastisol inks.

*LF (Lead Free) Contains less than 0.025% lead.

Application & Storage Information

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| <p>HOW TO USE</p> | <p>720LF Softhand can be added to 700 Series, Multipurpose, 1100 Series, 7000 Series and 800 Series inks for improved hand, cost and printability. 720LF is very clear and is highly recommended for extending any process color, especially the Pro-Brite™ Process Colors.</p> <p>For a softer hand, add approximately 10% to 20%, by volume, of 720LF Softhand Clear. More may be added, if necessary, without affecting the cure or fusing of the mixed ink. The more Softhand added, the less opaque the mixed ink will be.</p> <p>Using the 720LF Softhand in 800 Series inks to print on light colored fabrics greatly lowers the cost of the mixed ink. Adding 720LF Softhand to 800 Series inks in amounts higher than 20%, by volume, may shift mixed Pantone colors.</p> <p>NOTE: The addition of 720LF Softhand Clear reduces the bleed resistance of low bleed inks.</p> |
| <p>CURE TEMPERATURE</p> | <p>325°F (163°C) entire ink film. Fusion temperature may vary, depending on which inks 720LF Softhand is mixed into.</p> <p>Since plastisols do not air dry, they must be fused with an appropriate heat source in order to achieve durability. The optimum time/temperature cycle will vary with the amount of ink deposited, fabric and the type of heat source used. Plastisols actually achieve the proper fusion point as soon as the innermost section of the ink film reaches the prescribed temperature. Test dryer temperatures before a production run. Wash test printed product before production run.</p> |
| <p>CLEAN-UP</p> | <p>Environmentally friendly plastisol screen wash or mineral spirits.</p> |
| <p>STORAGE OF INK CONTAINERS</p> | <p>Keep inks indoor and store in a cool area. Recommend storage at 65°F to 90°F (18°C to 32°C). Avoid storage in direct sunlight or in extreme temperature conditions.</p> |

720 SOFTHAND CLEAR BASE