

IMPORTANT INFORMATION

All products listed have been tested with International Coating's inks. If these products are used with another manufacturer's products, proper testing must be done to insure the performance and durability of the mixed ink.

UltraMix® COLOR SYSTEMS

<p>220LF PUFF ADDITIVE</p>	<p>Plastisol product formulated to be mixed with International Coatings standard plastisol inks to produce a raised or puff effect. Can be hand stirred into Multipurpose, 700, 800, 1100, 7000, and 7600 Series inks.</p> <p>The recommended maximum ratio of additive to ink is 10% to 15% by weight. Available in quarts, gallons and 5 gallon containers.</p>
<p>222LF DULLING SUEDE ADDITIVE</p>	<p>Product can be used to reduce surface gloss in most plastisol inks or to create a suede look ink. Product can be hand stirred into International Coatings' Multipurpose, 700, 800, 1100, 7000 and 7600 Series inks. To eliminate gloss, add 2% of additive to ink by weight. To create a suede look ink, add 10% to 15% of additive to ink by weight. Available in quarts, gallons, and 5 gallon containers.</p>
<p>500LF QUICK-TRANS ADDITIVE</p>	<p>Add to Multipurpose or 700 Series plastisols to convert those inks to hot split or hot peel transfer inks. The recommended ratios are: By volume, 1 part additive to 3 parts ink. By weight, 1 part additive to 4 parts ink. Thoroughly mix the additive into the ink. The addition of more additive than prescribed will increase the ease of transfer release after heat sealing. Excessive amounts of additive will reduce the opacity of the mixed ink. Shelf life of mixed ink is indefinite when stored in a cool area. See product bulletin 500LF Quick-Trans Additive for more information.</p>
<p>720LF SOFTHAND CLEAR BASE</p>	<p>Add to 700 Series, Multipurpose, 1100 Series, 7000 Series and 800 Series inks for improved hand, cost and printability. 720LF is very clear and is highly recommended for extending any process color, especially the Pro-Brite™ Process Colors. For a softer hand, add approximately 10% to 20% by volume. More may be added without affecting the cure or fusing of the mixed ink.</p> <p><i>This product can lower the bleed resistance and/or opacity of the ink being mixed.</i></p> <p>720LF Softhand used in 800 Series inks greatly lowers the cost of the mixed ink. Adding 720LF to 800 Series inks in amounts higher than 20%, by volume, may shift mixed Pantone colors.</p>
<p>1199LF STRETCH INK ADDITIVE</p>	<p>Can be easily mixed into Multipurpose, 700 Series, or 1100 Series plastisols to produce increased elongation for Lycra, Spandex and other stretch fabric applications.</p> <p>The recommended ratios are: By volume, 2 parts ink to 1 part additive. By weight, 3 parts ink to 1 part additive. For opaque inks, mixing by weight is highly recommended.</p> <p><i>1199LF is not a low bleed product.</i> Proper testing must be done for dye migration or bleeding. Adding the additive to a low bleed ink does not guarantee bleed resistance. Always test ink and fabric before any production run. See product bulletin 1199LF Stretch Additive for more information.</p>

STORAGE OF INK CONTAINERS

Recommend storage at 65°F to 90°F (18°C to 32°C). Avoid storage in direct sunlight and moist, humid air.

MSDS

Available upon request.

Recommendations and statements made are based on International Coatings' research and experience. Since International Coatings does not have any control over the conditions of use or storage of the product sold, International Coatings cannot guarantee the results obtained through use of its products. All products are sold and samples given without any representation of warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where rights of third parties are involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose and application. REV090104

PLASTISOL INK ADDITIVES