



### RECOMMENDED FABRICS

50/50 Cotton/Polyester Blends  
100% Polyester  
Performance Fabrics



### INK APPLICATION

7100 Series should be used straight from the container without any modifications



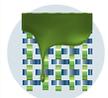
### ADDITIVES

Not recommended



### SCREEN MESH

110-230 t/in (43-90 t/cm)  
monofilament



### EMULSION

Any direct or indirect emulsion or capillary film in the 35 to 70 micron range



### SQUEEGEE

65-75 Durometer  
Sharp edge



### CURE TEMPERATURES

275°F to 300°F (135°C to 149°C)  
entire ink film



### CLEAN-UP

Any environmentally friendly plastisol screen wash



### PRODUCT PACKAGING

Quart, 1 gallon, 5 gallon, 30 gallon, or 50 gallon containers



### STORAGE OF INK CONTAINERS

65° to 90°F (18°C to 32°C)  
Avoid storage in direct sunlight  
Keep containers well sealed



### SDS

Refer to SDS prior to use

### FEATURES

7100 Performance Pro™ Series is a low fusing, fast flashing, low tack, plastisol based screen printing ink system, comprised of 18 colors and 1 base.

7100 Series is designed specifically for use on performance fabrics, 100% polyester and polyester stretchable blends.

7100 Series offers excellent bleed resistance and stretch properties.

### COLORS

7100 Mixing Base	7138 Winter Orange	7172 Dallas Green
7106 Purple	7146 Scarlet	7173 Kelly Green
7112 Sky Gray	7153 Cardinal	7176 Dark Green
7113 White	7160 Columbia Blue	7181 Vegas Gold
7116 Black	7166 Royal Blue	7182 Old Gold
7123 Lemon Yellow	7168 Navy Blue	7184 Texas Orange
7127 Gold		

### IMPORTANT INFORMATION

7100 Performance Pro™ Series is a low fusing (low curing) plastisol. The recommended minimum cure temperature is 275°F (135°C). It is important to ensure that the ink is completely cured/fused before beginning production. Although a minimum of 1 minute is recommended, the time required for the ink to fuse completely will vary depending on the type of dryer used.

The use of additives such as stretch or reducers with 7100 series may inhibit the low bleed and/or low fusing characteristics of this product.

Always test print the fabric to be used before beginning production to see if the desired performance is obtained. Wait at least 24 hours, longer if possible, before determining dye migration and bleed resistance.

Test dryer temperatures and wash test printed product before and during a production run.

### IMPORTANT STORAGE INFORMATION

The fact that 7100 Series is a low fusing plastisol makes this product extremely sensitive to heat. Its shelf life may be shortened significantly if ink is left open and exposed to the average room temperature of a typical screen printing production floor for more than 12 hours. This product will tend to thicken or semi-gel if left in a screen or uncovered in the container over several days. For this reason it is vital that all unused ink be returned to the bucket and the lid be completely sealed. It is also important that ink containers be stored in the coolest area of the shop floor. Following both of these directions will extend the shelf life of this product.

### LEGAL DISCLAIMER

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