



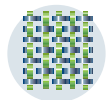
**RECOMMENDED FABRICS** Nylon  
100% Cotton  
Some 50/50 Cotton/Polyester Blends  
Nonwoven Polypropylene Bags (NPB)



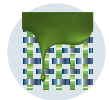
**INK APPLICATION**  
All-Pro™ 900 Series Ink must be mixed with the All-Pro™ 900 Catalyst before printing, for adhesion to Nylon substrates. For NPB, catalyst is not necessary



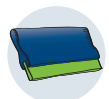
**ADDITIVES**  
If modification is necessary, use 1% to 5% by weight of 1110 Curable Reducer. For NPB, 3804 Low Cure Additive can be added up to 6% by weight to lower cure temperature



**SCREEN MESH**  
86-305 t/in (34-120 t/cm) monofilament



**EMULSION**  
Any direct or indirect emulsion or capillary film in the 35 to 70 micron range



**SQUEEGEE**  
70-80 Durometer  
Sharp edge



**CURE TEMPERATURES**  
275°F to 325°F (135°C) to 163°C entire ink film. Fusing at lower temperatures may require a longer dryer retention time. +Metallic colors need longer dwell time.



**CLEAN-UP**  
Any Eco-friendly plastisol screen wash



**PRODUCT PACKAGING**  
Quart, 1 gallon, 5 gallon, 30 gallon or 50 gallon containers



**STORAGE OF INK CONTAINERS**  
65°F to 90°F (18°C to 32°C)  
Avoid storage in direct sunlight  
Keep containers well sealed



**SDS**  
Refer to SDS prior to use

**FEATURES**

All-Pro™ 900 Series Plastisol Ink is a fast flashing, 2 part ink, specifically formulated for printing on normally hard to print Nylon.

Being the industry standard for over 15 years, the ink's harder finish resists scratching, scuffing and peeling for an extremely durable image.

It can also be used without catalyst on nonwoven polypropylene bags (NPB) by adding up to 6% 3804 Low Cure Additive, which reduces cure temperatures down to 250°F (135°C).

**COLORS AVAILABLE**

900 Catalyst **	908 Metallic Silver <sup>+</sup>	917 Maroon
901 White	909 Metallic Gold <sup>+</sup>	920 Clear
902 Black	911 Purple	926 Athletic Gold
903 Golden Yellow	912 Brown	931 Fluorescent Pink
904 Scarlet	913 Lemon Yellow	932 Fluorescent Yellow
905 Navy Blue	914 Process Cyan	937 Athletic Dark Orange
906 Royal Blue	915 Process Magenta	938 Fluorescent Green
907 Kelly Green	916 Process Yellow	939 Fluorescent Blue
		966 Athletic Light Royal

\*\* Catalyst must be ordered separately

+ Metallic colors require longer cure dwell times due to the reflective nature of the metallic flakes.

**INK APPLICATION**

The All-Pro™ 900 Series Ink must be mixed with the All-Pro™ 900 Catalyst before printing on Nylon. Catalyst is available in 2 ounce, 8 ounce, and 1 gallon containers. The catalyst should be thoroughly mixed in to the ink to the following proportions:

By volume = 16 parts ink to 1 part catalyst  
By weight = 20 parts ink to 1 part catalyst

1 ounce of catalyst to 1 pint of ink  
2 ounces of catalyst to 1 quart of ink  
8 ounces of catalyst to 1 gallon of ink

Ink may be used immediately after mixing. Do not mix more ink than is needed for a job. Do not under-catalyze the ink. Pot life of mixed ink is 4 to 8 hours. Over-catalyzation will shorten the pot life.

If printing on cotton, it is not necessary to catalyze the ink. Print it as you would a normal direct print plastisol ink.

For standard colors, recommended screen mesh is 125-230 t/in (49-90 t/cm). For metallic colors, recommended screen mesh is 86-110 t/in (34-43 t/cm). For process colors, recommended screen mesh is 200-305 t/in (79-120 t/cm).

**IMPORTANT INFORMATION**

Adding too much reducer or other additives to the 900 Series inks may cause curing/fusing or increased dye migration problems. Test dryer temperatures and wash test printed product before and during a production run.

**DISCLAIMER**

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